

Engineering Data

Four-way Cassette VRF IDU



MI2-28Q4DHN1

MI2-80Q4DHN1

MI2-36Q4DHN1

MI2-90Q4DHN1

MI2-45Q4DHN1

MI2-100Q4DHN1

MI2-56Q4DHN1

MI2-112Q4DHN1

MI2-71Q4DHN1

MI2-140Q4DHN1

Four-way Cassette

1 Specifications	4
2 Dimensions	8
3 Unit Placement	9
4 Piping Diagram	11
5 Wiring Diagram	12
6 Capacity Tables.....	15
7 Electrical Characteristics.....	16
8 Sound Levels	17
9 Temperature and Airflow Distributions	19

The 2nd Generation DC Series VRF Indoor Units



1 Specifications

MI2-28Q4DHN1 / MI2-36Q4DHN1 / MI2-45Q4DHN1

Table 1.1: MI2-28(36, 45)Q4DHN1 specifications

Model			MI2-28Q4DHN1	MI2-36Q4DHN1	MI2-45Q4DHN1
Power supply			1 phase, 220-240V, 50/60Hz		
Cooling ¹	Capacity	kW	2.8	3.6	4.5
		kBtu/h	9.6	12.3	15.4
	Power input	W	40	45	50
Heating ²	Capacity	kW	3.2	4.0	5.0
		kBtu/h	10.9	13.6	17.1
	Power input	W	40	45	50
Fan motor	Type		DC motor		
	Number		1		
Indoor coil	Number of rows		1		2
	Tube pitch × row pitch	mm	21×13.37		
	Fin spacing	mm	1.5		
	Fin type		Hydrophilic aluminum		
	Tube OD and type	mm	Φ7 Inner-groove		
	Dimensions (L×H×W)	mm	1930×168×13.37		1961×168×26.74
	Number of circuits		4		8
Air flow rate ³		m ³ /h	801/751/711/658/637/611/542		893/866/804/744/714/698/635
Sound pressure level ⁴		dB(A)	32/31/30/28/28/26/23		35/34/31/31/30/28/26
Main body	Net dimensions ⁵ (W×H×D)	mm	840×230×840		
	Packed dimensions (W×H×D)	mm	955×260×955		
	Net/Gross weight	kg	21.3/25.8		23.2/27.6
Panel	Net dimensions (W×H×D)	mm	950×54.5×950		
	Packed dimensions (W×H×D)	mm	1035×90×1035		
	Net/Gross weight	kg	5.5/8.2		
Refrigerant type			R410A		
Design pressure (H/L)		MPa	4.4/2.6		
Pipe connections	Liquid/Gas pipe	mm	Φ6.35/Φ12.7		
	Drain pipe	mm	OD Φ32		

Notes:

- Indoor temperature 27°C DB, 19°C WB; outdoor temperature 35°C DB; equivalent refrigerant piping length 7.5m with zero level difference.
- Indoor temperature 20°C DB; outdoor temperature 7°C DB, 6°C WB; equivalent refrigerant piping length 7.5m with zero level difference.
- Air flow rate are from the highest speed to the lowest speed, total 7 rates for each model.
- Sound pressure level is from highest level to lowest level, total 7 levels for each model. Sound pressure level is measured 1.4m below the unit in a semi-anechoic chamber.
- Unit body dimensions given are the largest external dimensions of the unit, including hanger attachments.

MI2-56Q4DHN1 / MI2-71Q4DHN1 / MI2-80Q4DHN1

Table 1.2: MI2-56(71, 80)Q4DHN1 specifications

Model			MI2-56Q4DHN1	MI2-71Q4DHN1	MI2-80Q4DHN1
Power supply			1 phase, 220-240V, 50/60Hz		
Cooling ¹	Capacity	kW	5.6	7.1	8.0
		kBtu/h	19.1	24.2	27.3
	Power input	W	60	70	96
Heating ²	Capacity	kW	6.3	8.0	9.0
		kBtu/h	21.5	27.3	30.7
	Power input	W	60	70	96
Fan motor	Type		DC motor		
	Number		1		
Indoor coil	Number of rows		2		
	Tube pitch × row pitch	mm	21×13.37		
	Fin spacing	mm	1.5		
	Fin type		Hydrophilic aluminum		
	Tube OD and type	mm	Φ7 Inner-groove		
	Dimensions (L×H×W)	mm	1961×168×26.74		
	Number of circuits		8		
Air flow rate ³		m ³ /h	893/866/804/744/714/698/635	977/937/864/800/778/738/671	1203/1131/1064/977/912/840/774
Sound pressure level ⁴		dB(A)	35/34/31/31/30/28/26	35/35/34/31/30/28/27	36/35/34/31/31/29/28
Main body	Net dimensions ⁵ (W×H×D)	mm	840×230×840		
	Packed dimensions (W×H×D)	mm	955×260×955		
	Net/Gross weight	kg	23.2/27.6		
Panel	Net dimensions (W×H×D)	mm	950×54.5×950		
	Packed dimensions (W×H×D)	mm	1035×90×1035		
	Net/Gross weight	kg	5.5/8.2		
Refrigerant type			R410A		
Design pressure (H/L)		MPa	4.4/2.6		
Pipe connections	Liquid/Gas pipe	mm	Φ9.53/Φ15.9		
	Drain pipe	mm	OD Φ32		

Notes:

1. Indoor temperature 27°C DB, 19°C WB; outdoor temperature 35°C DB; equivalent refrigerant piping length 7.5m with zero level difference.
2. Indoor temperature 20°C DB; outdoor temperature 7°C DB, 6°C WB; equivalent refrigerant piping length 7.5m with zero level difference.
3. Air flow rate are from the highest speed to the lowest speed, total 7 rates for each model.
4. Sound pressure level is from highest level to lowest level, total 7 levels for each model. Sound pressure level is measured 1.4m below the unit in a semi-anechoic chamber.
5. Unit body dimensions given are the largest external dimensions of the unit, including hanger attachments.

The 2nd Generation DC Series VRF Indoor Units



MI2-90Q4DHN1 / MI2-100Q4DHN1

Table 1.3: MI2-90(100)Q4DHN1 specifications

Model			MI2-90Q4DHN1	MI2-100Q4DHN1
Power supply			1 phase, 220-240V, 50/60Hz	
Cooling ¹	Capacity	kW	9.0	10.0
		kBtu/h	30.7	34.1
	Power input	W	100	150
Heating ²	Capacity	kW	10.0	11.0
		kBtu/h	34.1	37.5
	Power input	W	100	150
Fan motor	Type		DC motor	
	Number		1	
Indoor coil	Number of rows		2	2
	Tube pitch × row pitch	mm	21×13.37	
	Fin spacing	mm	1.5	
	Fin type		Hydrophilic aluminum	
	Tube OD and type	mm	Φ7 Inner-groove	
	Dimensions (L×H×W)	mm	1955×252×26.74	
	Number of circuits		12	
Air flow rate ³		m ³ /h	1349/1294/1230/1201/1111/1029/970	1700/1600/1440/1250/1200/1150/1100
Sound pressure level ⁴		dB(A)	37/35/34/31/31/30/28	43/42/40/38/37/35/34
Main body	Net dimensions ⁵ (W×H×D)	mm	840×300×840	
	Packed dimensions (W×H×D)	mm	955×330×955	
	Net/Gross weight	kg	28.4/33.8	
Panel	Net dimensions (W×H×D)	mm	950×54.5×950	
	Packed dimensions (W×H×D)	mm	1035×90×1035	
	Net/Gross weight	kg	5.5/8.2	
Refrigerant type			R410A	
Design pressure (H/L)		MPa	4.4/2.6	
Pipe	Liquid/Gas pipe	mm	Φ9.53/Φ15.9	
connections	Drain pipe	mm	OD Φ32	

Notes:

1. Indoor temperature 27°C DB, 19°C WB; outdoor temperature 35°C DB; equivalent refrigerant piping length 7.5m with zero level difference.
2. Indoor temperature 20°C DB; outdoor temperature 7°C DB, 6°C WB; equivalent refrigerant piping length 7.5m with zero level difference.
3. Air flow rate are from the highest speed to the lowest speed, total 7 rates for each model.
4. Sound pressure level is from highest level to lowest level, total 7 levels for each model. Sound pressure level is measured 1.4m below the unit in a semi-anechoic chamber.
5. Unit body dimensions given are the largest external dimensions of the unit, including hanger attachments.

MI2-112Q4DHN1 / MI2-140Q4DHN1

Table 1.4: MI2-112(140)Q4DHN1 specifications

Model			MI2-112Q4DHN1	MI2-140Q4DHN1
Power supply			1 phase, 220-240V, 50/60Hz	
Cooling ¹	Capacity	kW	11.2	14.0
		kBtu/h	38.2	47.8
	Power input	W	160	170
Heating ²	Capacity	kW	12.5	16.0
		kBtu/h	42.7	54.6
	Power input	W	160	170
Fan motor	Type		DC motor	
	Number		1	
Indoor coil	Number of rows		2	3
	Tube pitch × row pitch	mm	21×13.37	
	Fin spacing	mm	1.5	
	Fin type		Hydrophilic aluminum	
	Tube OD and type	mm	Φ7 Inner-groove	
	Dimensions (L×H×W)	mm	1955×252×26.74	1955×252×40.11
	Number of circuits		12	12
Air flow rate ³		m ³ /h	1700/1600/1440/1250/1200/1150/1100	1800/1650/1500/1300/1250/1200/1150
Sound pressure level ⁴		dB(A)	43/42/40/38/37/35/34	45/44/42/41/40/39/37
Main body	Net dimensions ⁵ (W×H×D)	mm	840×300×840	
	Packed dimensions (W×H×D)	mm	955×330×955	
	Net/Gross weight	kg	28.4/33.8	30.7/35.8
Panel	Net dimensions (W×H×D)	mm	950×54.5×950	
	Packed dimensions (W×H×D)	mm	1035×90×1035	
	Net/Gross weight	kg	5.5/8.2	
Refrigerant type			R410A	
Design pressure (H/L)		MPa	4.4/2.6	
Pipe	Liquid/Gas pipe	mm	Φ9.53/Φ15.9	
connections	Drain pipe	mm	OD Φ32	

Notes:

- Indoor temperature 27°C DB, 19°C WB; outdoor temperature 35°C DB; equivalent refrigerant piping length 7.5m with zero level difference.
- Indoor temperature 20°C DB; outdoor temperature 7°C DB, 6°C WB; equivalent refrigerant piping length 7.5m with zero level difference.
- Air flow rate are from the highest speed to the lowest speed, total 7 rates for each model.
- Sound pressure level is from highest level to lowest level, total 7 levels for each model. Sound pressure level is measured 1.4m below the unit in a semi-anechoic chamber.
- Unit body dimensions given are the largest external dimensions of the unit, including hanger attachments.

The 2nd Generation DC Series VRF Indoor Units



2 Dimensions

2.1 Unit Dimensions

Figure 2.1: Four-way Cassette dimensions (unit: mm)

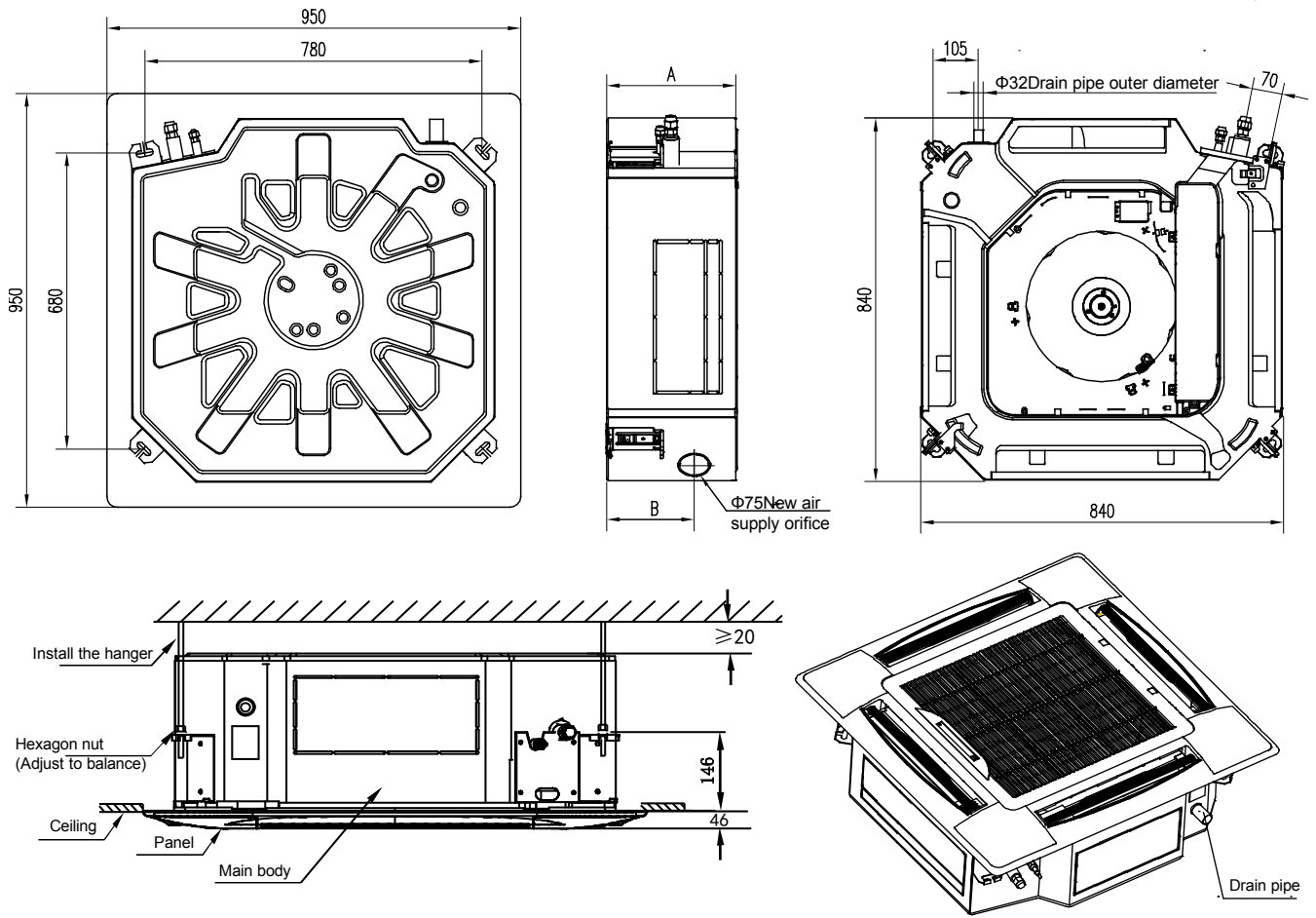


Table 2.1: Four-way Cassette dimensions

Model names	Dimensions (mm)	
	A	B
MI2-28Q4DHN1 MI2-36Q4DHN1 MI2-45Q4DHN1 MI2-56Q4DHN1 MI2-71Q4DHN1 MI2-80Q4DHN1	230	126
MI2-90Q4DHN1 MI2-100Q4DHN1 MI2-112Q4DHN1 MI2-140Q4DHN1	300	197

Table 2.2: Four-way Cassette piping connections

Model names	Gas pipe (mm)	Liquid pipe (mm)
MI2-28Q4DHN1 MI2-36Q4DHN1 MI2-45Q4DHN1	Φ12.7	Φ6.35
MI2-56Q4DHN1 MI2-71Q4DHN1 MI2-80Q4DHN1 MI2-90Q4DHN1 MI2-100Q4DHN1 MI2-112Q4DHN1 MI2-140Q4DHN1	Φ15.9	Φ9.53

3 Unit Placement

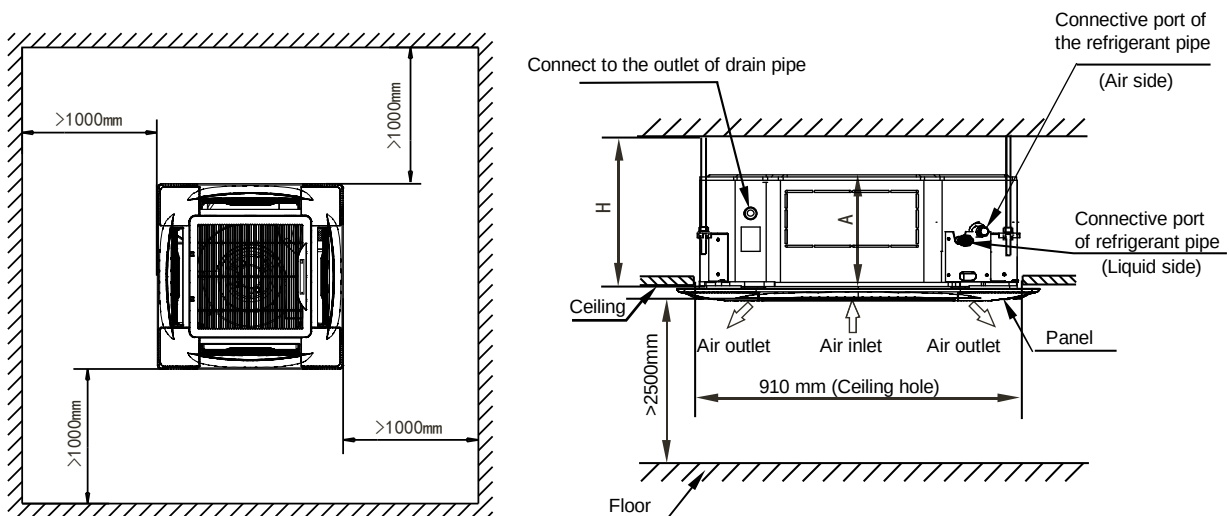
3.1 Placement Considerations

Unit placement should take account of the following considerations:

- Units should not be installed in the following locations:
 - Where exposure to direct radiation from a high-temperature heat source or to interference from a source of electromagnetic radiation may occur.
 - Where dust or dirt may affect heat exchangers.
 - Where exposure to oil or to corrosive or harmful gases, such as acidic or alkaline gases, may occur.
 - Where exposure to salinity may occur, such as seaside locations.
 - Where highly flammable materials are present.
 - Where exposure to oily air may occur, such as a kitchen.
 - Where exposure to very high humidity may occur, such as a laundry.
- Units should be installed in positions where:
 - The ceiling is horizontal and is able to bear the unit's weight.
 - There are no obstructions that could impede the airflow into and out of the unit.
 - The airflow out of the unit can reach throughout the room.
 - There is sufficient space for access during installation, servicing and maintenance.
 - The refrigerant piping and drain piping can be easily connected to the refrigerant piping and drain piping systems.
 - Short-circuit ventilation (where outlet air returns quickly to a unit's air inlet) will not occur.

3.2 Space Requirements

Figure 3.1: Four-way Cassette space requirements (unit: mm)



The 2nd Generation DC Series VRF Indoor Units

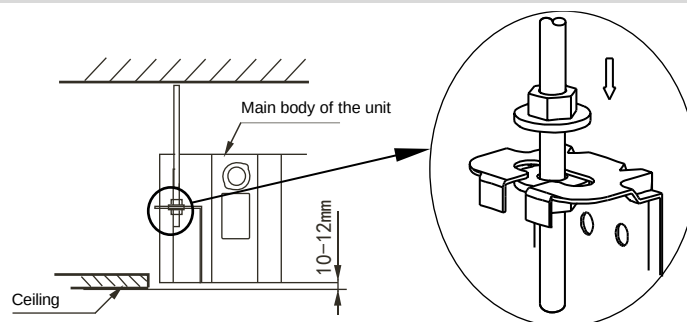
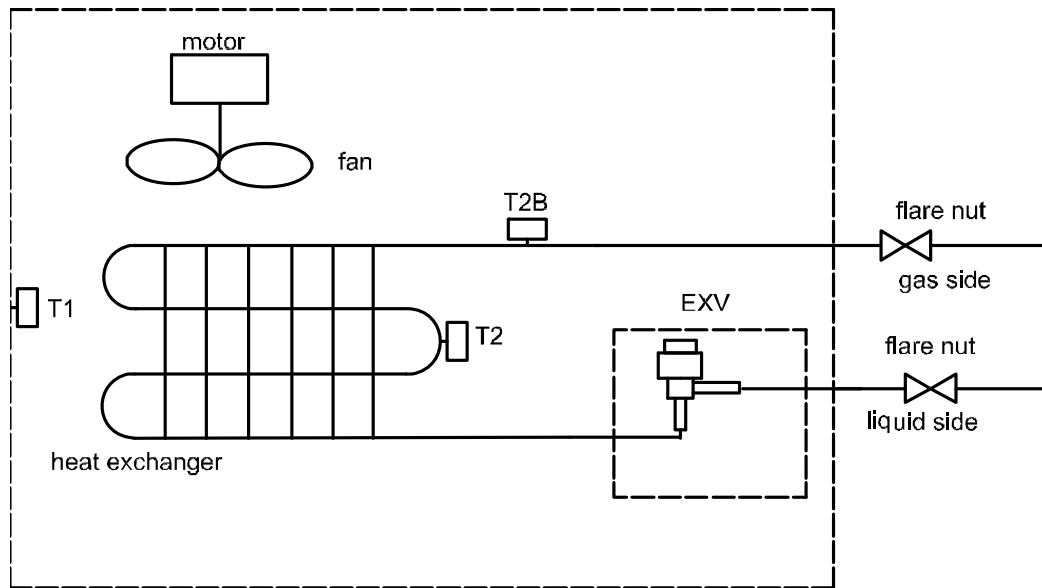


Table 3.1: Four-way Cassette dimensions and space requirements

Model name	Dimensions / Requirements (mm)	
	A	H
MI2-28Q4DHN1 MI2-36Q4DHN1 MI2-45Q4DHN1 MI2-56Q4DHN1 MI2-71Q4DHN1 MI2-80Q4DHN1	230	≥260
MI2-90Q4DHN1 MI2-100Q4DHN1 MI2-112Q4DHN1 MI2-140Q4DHN1	300	≥330

4 Piping Diagram

Figure 4.1: Four-way Cassette piping diagram



Legend	
T1	Indoor ambient temperature sensor
T2	Indoor heat exchanger mid-point temperature sensor
T2B	Indoor heat exchanger outlet temperature sensor

The 2nd Generation DC Series VRF Indoor Units



5 Wiring Diagram

Figure 5.1: MI2-28Q4DHN1, MI2-36Q4DHN1, MI2-45Q4DHN1, MI2-56Q4DHN1, MI2-71Q4DHN1, MI2-80Q4DHN1

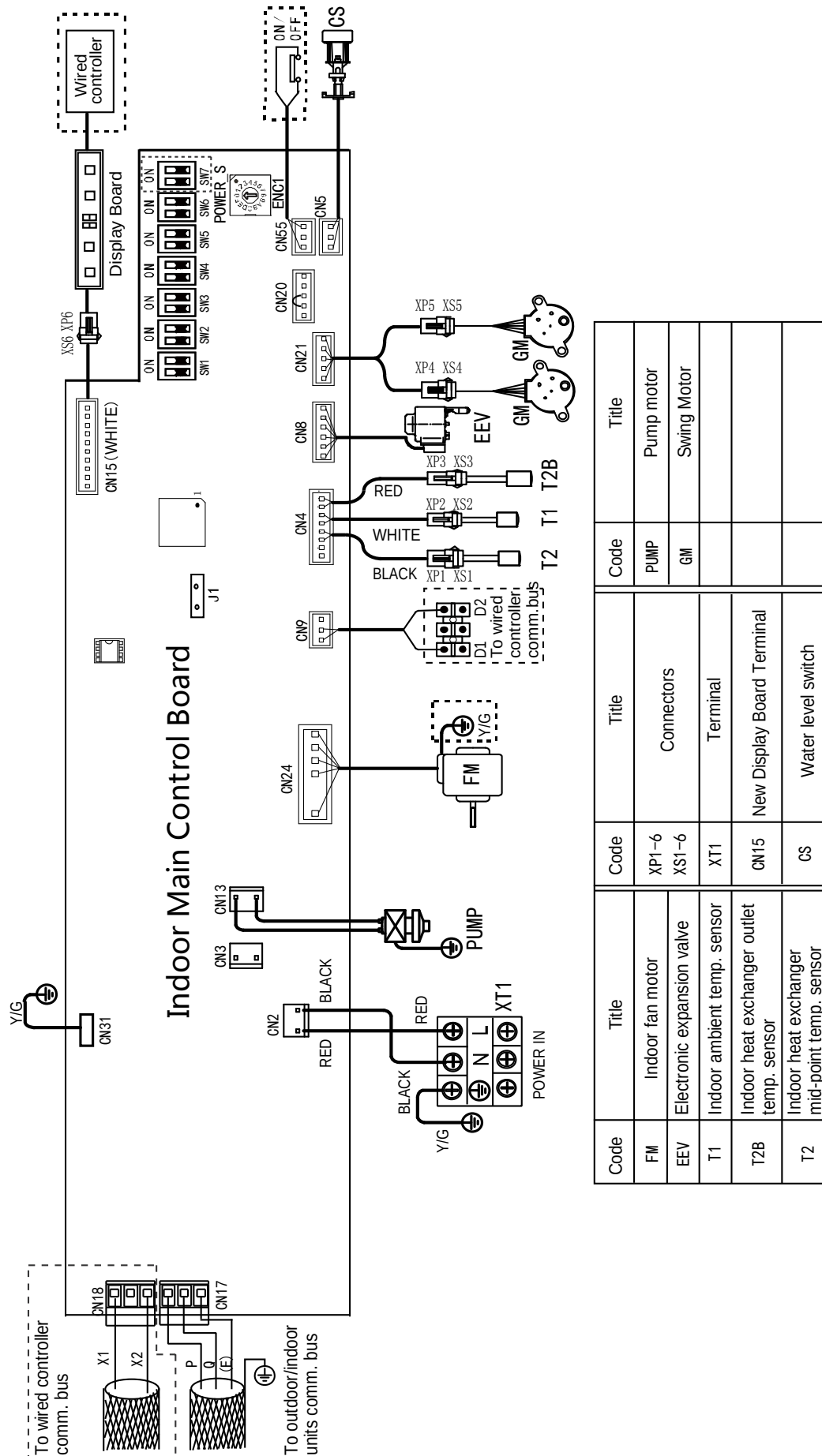
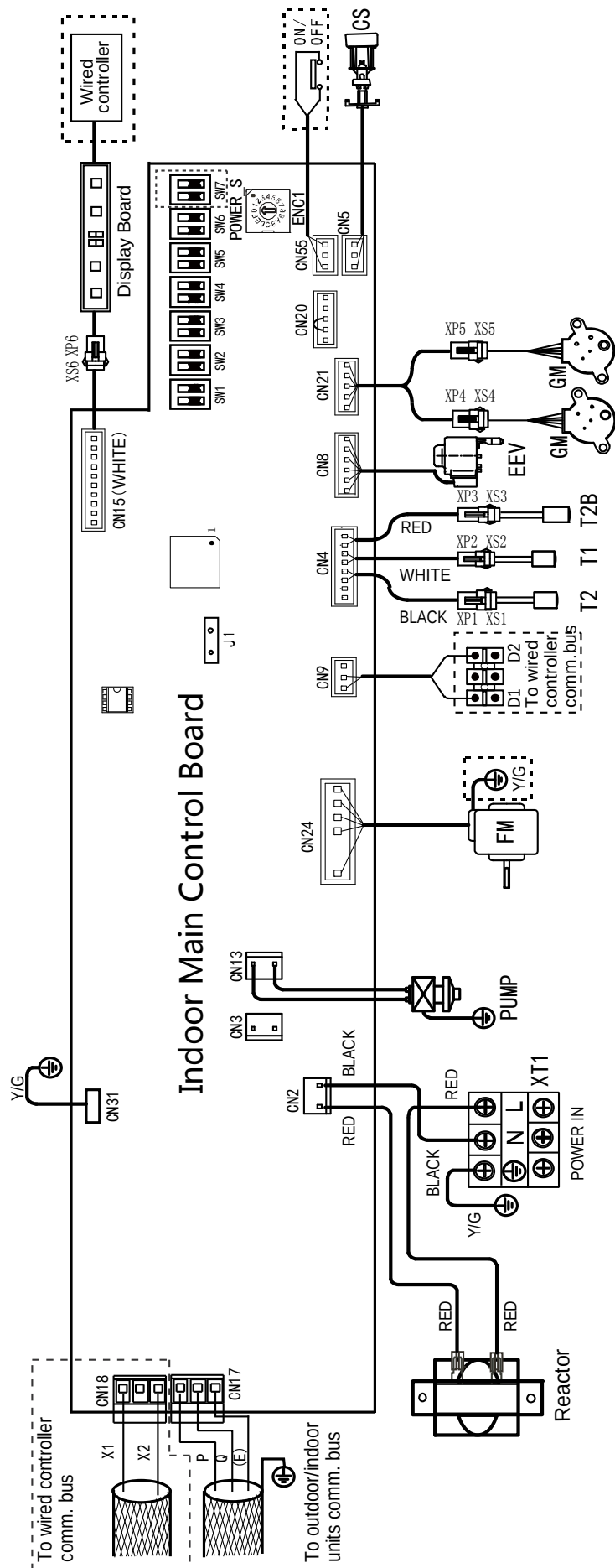


Figure 5.2: MI2-90Q4DHN1, MI2-100Q4DHN1, MI2-112Q4DHN1, MI2-140Q4DHN1



Code	Title	Code	Title	Code	Title
FM	Indoor fan motor	XP1-6	Connectors	PUMP	Pump motor
EEV	Electronic expansion valve	XS1-6		GM	Swing Motor
T1	Indoor ambient temp. sensor	XT1	Terminal		
T2B	Indoor heat exchanger outlet temp. sensor	CN15	New Display Board Terminal		
T2	Indoor heat exchanger mid-point temp. sensor	CS	Water level switch		

The 2nd Generation DC Series VRF Indoor Units



Notes for installers and service engineers

Caution

- All installation, servicing and maintenance must be carried out by competent and suitably qualified, certified and accredited professionals and in accordance with all applicable legislation.
- Units should be grounded in accordance with all applicable legislation. Metal and other conductive components should be insulated in accordance with all applicable legislation.
- Power supply wiring should be securely fastened at the power supply terminals – loose power supply wiring would represent a fire risk.
- After installation, servicing or maintenance, the electric control box cover should be closed. Failing to close the electric control box cover risks fire or electric shock.
- Switch ENC1 (indoor unit capacity setting) is factory-set and its setting should normally not be changed. The only circumstances in which a switch ENC1 might need to be set in the field is when replacing a main PCB. When replacing a main PCB, ensure that the capacity setting on switch ENC1 on the new PCB is consistent with the unit capacity given on the unit's nameplate.

6 Capacity Tables

6.1 Cooling Capacity Table

Table 6.1: Four-way Cassette cooling capacity

Model	Indoor air temperature (°C WB/DB)													
	14/20		16/23		18/26		19/27		20/28		22/30		24/32	
	TC	SC	TC	SC	TC	SC	TC	SC	TC	SC	TC	SC	TC	SC
MI2-28Q4DHN1	2.5	2.5	2.7	2.6	2.8	2.5	2.8	2.4	2.9	2.4	2.9	2.2	3.0	2.1
MI2-36Q4DHN1	3.2	3.2	3.4	3.2	3.6	3.2	3.6	3.0	3.7	3.0	3.8	2.8	3.9	2.7
MI2-45Q4DHN1	4.0	3.8	4.3	3.9	4.5	3.9	4.5	3.7	4.6	3.6	4.7	3.4	4.8	3.3
MI2-56Q4DHN1	5.0	4.8	5.3	4.8	5.6	4.8	5.6	4.6	5.7	4.5	5.8	4.2	6.0	4.1
MI2-71Q4DHN1	6.3	6.0	6.7	6.0	7.0	6.0	7.1	5.8	7.2	5.7	7.4	5.4	7.6	5.2
MI2-80Q4DHN1	7.1	6.9	7.6	6.9	7.9	6.8	8.0	6.6	8.1	6.4	8.3	6.1	8.5	5.8
MI2-90Q4DHN1	8.0	7.6	8.5	7.6	8.9	7.6	9.0	7.3	9.1	7.1	9.4	6.8	9.6	6.5
MI2-100Q4DHN1	8.9	8.6	9.5	8.6	9.9	8.5	10.0	8.2	10.1	7.9	10.4	7.6	10.6	7.2
MI2-112Q4DHN1	9.9	9.5	10.6	9.6	11.1	9.5	11.2	9.2	11.3	8.9	11.6	8.4	11.9	8.1
MI2-140Q4DHN1	12.4	11.7	13.2	11.7	13.8	11.6	14.0	11.3	14.2	11.0	14.5	10.5	14.9	10.1

Abbreviations:

TC: Total capacity (kW)

SC: Sensible capacity (kW)

Notes:

1. Shaded cells indicate rating condition

6.2 Heating Capacity Table

Table 6.2: Four-way Cassette heating capacity

Model	Indoor air temperature (°C DB)					
	16	18	20	21	22	24
	TC	TC	TC	TC	TC	TC
MI2-28Q4DHN1	3.4	3.4	3.2	3.1	3.0	2.8
MI2-36Q4DHN1	4.2	4.2	4.0	3.8	3.8	3.5
MI2-45Q4DHN1	5.3	5.3	5.0	4.8	4.7	4.4
MI2-56Q4DHN1	6.7	6.6	6.3	6.1	5.9	5.5
MI2-71Q4DHN1	8.5	8.4	8.0	7.8	7.5	7.0
MI2-80Q4DHN1	9.5	9.5	9.0	8.7	8.5	7.8
MI2-90Q4DHN1	10.6	10.5	10.0	9.7	9.4	8.8
MI2-100Q4DHN1	11.8	11.7	11.1	10.8	10.4	9.7
MI2-112Q4DHN1	13.3	13.1	12.5	12.1	11.8	10.9
MI2-140Q4DHN1	17.0	16.8	16.0	15.5	15.0	13.9

Abbreviations:

TC: Total capacity (kW)

Notes:

1. Shaded cells indicate rating condition

The 2nd Generation DC Series VRF Indoor Units



7 Electrical Characteristics

Table 7.1: Four-way Cassette electrical characteristics

Model name	Power supply						Indoor fan motors	
	Hz	Volts	Min. volts	Max. volts	MCA	MFA	Rated motor output (kW)	FLA
MI2-28Q4DHN1	50/60	220-240	198	264	0.41	15	0.08	0.33
MI2-36Q4DHN1	50/60	220-240	198	264	0.41	15	0.08	0.33
MI2-45Q4DHN1	50/60	220-240	198	264	0.56	15	0.08	0.45
MI2-56Q4DHN1	50/60	220-240	198	264	0.56	15	0.08	0.45
MI2-71Q4DHN1	50/60	220-240	198	264	0.56	15	0.08	0.45
MI2-80Q4DHN1	50/60	220-240	198	264	0.76	15	0.08	0.61
MI2-90Q4DHN1	50/60	220-240	198	264	0.88	15	0.17	0.70
MI2-100Q4DHN1	50/60	220-240	198	264	1.00	15	0.17	0.80
MI2-112Q4DHN1	50/60	220-240	198	264	1.00	15	0.17	0.80
MI2-140Q4DHN1	50/60	220-240	198	264	1.20	15	0.17	0.96

Abbreviations:
MCA: Minimum Circuit Amps
MFA: Maximum Fuse Amps
FLA: Full Load Amps

8 Sound Levels

8.1 Overall

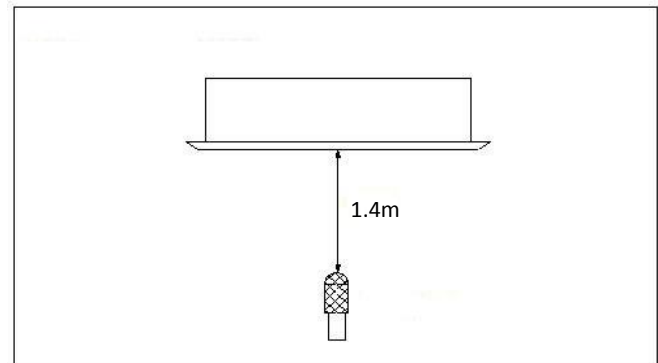
Table 8.1: Four-way Cassette sound pressure levels¹

Model name	Sound pressure levels dB(A)						
	SSH	SH	H	M	L	SL	SSL
MI2-28Q4DHN1	32	31	30	28	28	26	23
MI2-36Q4DHN1	32	31	30	28	28	26	23
MI2-45Q4DHN1	35	34	31	31	30	28	26
MI2-56Q4DHN1	35	34	31	31	30	28	26
MI2-71Q4DHN1	35	35	34	31	30	28	27
MI2-80Q4DHN1	36	35	34	31	31	29	28
MI2-90Q4DHN1	37	35	34	31	31	30	28
MI2-100Q4DHN1	43	42	40	38	37	35	34
MI2-112Q4DHN1	43	42	40	38	37	35	34
MI2-140Q4DHN1	45	44	42	41	40	39	37

Notes:

1. Sound pressure levels are measured 1.4m below the unit in a semi-anechoic chamber. During in-situ operation, sound pressure levels may be higher as a result of ambient noise.

Figure 8.1: Four-way Cassette sound pressure level measurement



8.2 Octave Band Levels

Figure 8.2: MI2-28(36)Q4DHN1 octave band levels

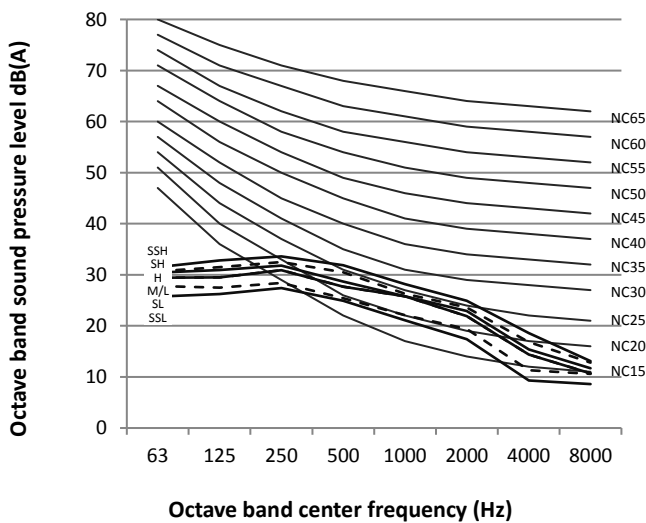
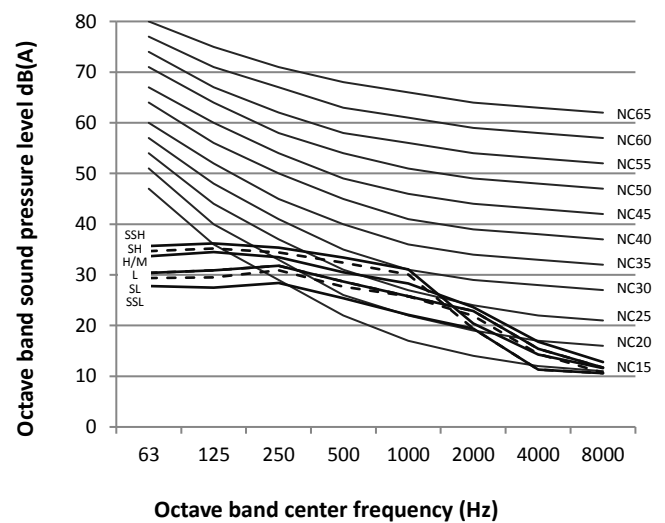


Figure 8.3: MI2-45(56)Q4DHN1 octave band levels



The 2nd Generation DC Series VRF Indoor Units



Figure 8.4: MI2-71Q4DHN1 octave band levels

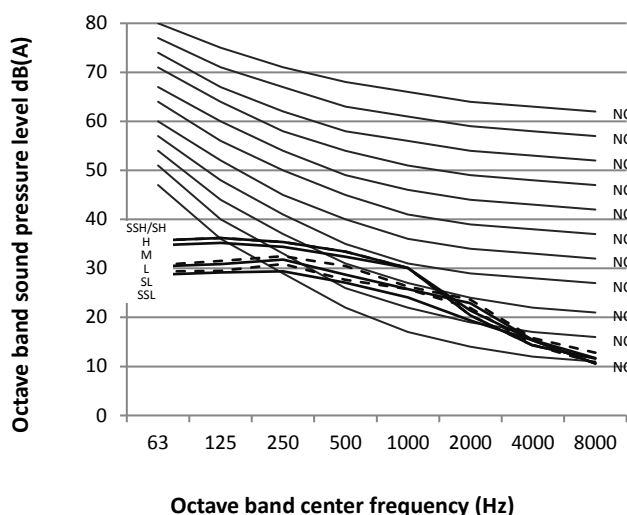


Figure 8.5: MI2-80Q4DHN1 octave band levels

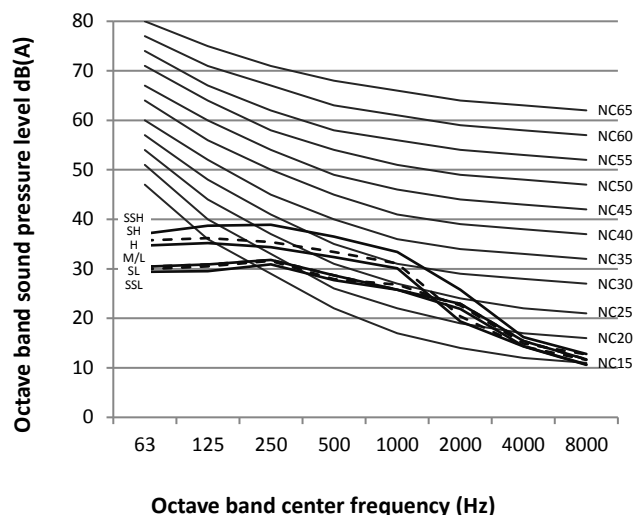


Figure 8.6: MI2-90Q4DHN1 octave band levels

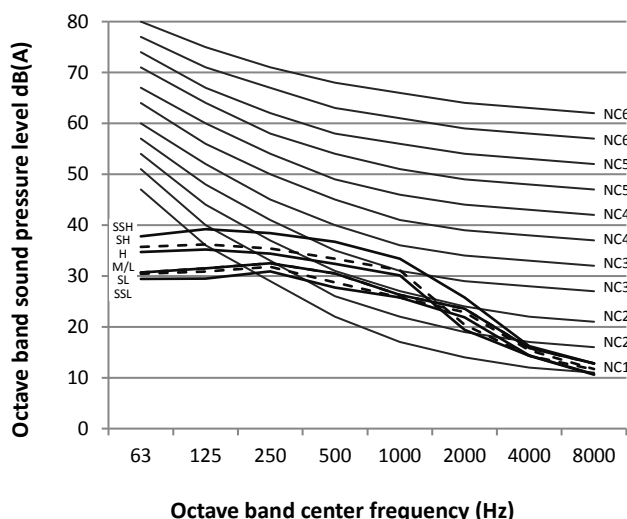


Figure 8.7: MI2-100(112)Q4DHN1 octave band levels

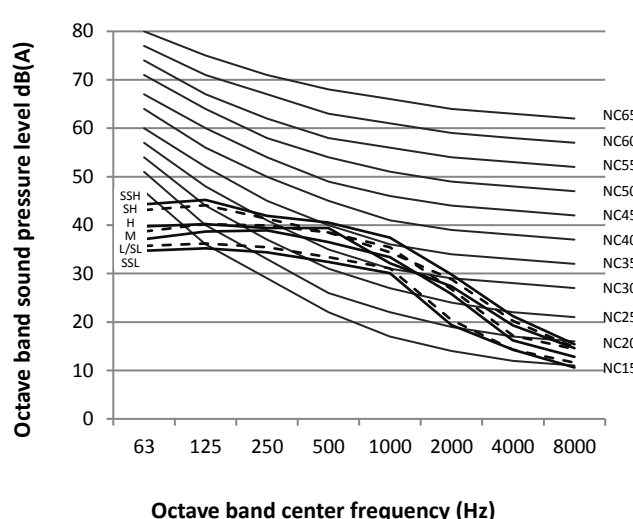
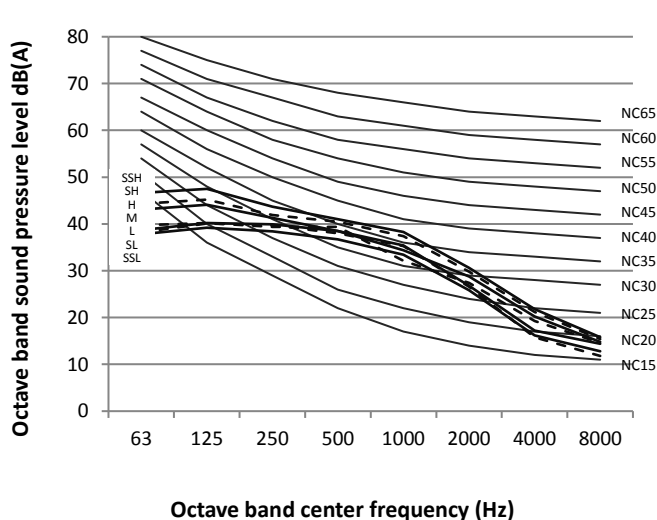


Figure 8.8: MI2-140Q4DHN1 octave band levels



9 Temperature and Airflow Distributions

9.1 Simulate condition

Table 9.1: Four-way Cassette simulate condition

Model name	Room size (m)	Ceiling height (m)	Flow angle (Cooling/Heating)	Placing
MI2-28Q4DHN1	6*6	2.7	15° /50°	Center
MI2-36Q4DHN1	6*6	2.7	15° /50°	Center
MI2-45Q4DHN1	6*6	2.7	15° /50°	Center
MI2-56Q4DHN1	8*8	2.7	15° /50°	Center
MI2-71Q4DHN1	8*8	2.7	15° /50°	Center
MI2-80Q4DHN1	8*8	2.7	15° /50°	Center
MI2-90Q4DHN1	10*10	2.7	15° /50°	Center
MI2-100Q4DHN1	10*10	2.7	15° /50°	Center
MI2-112Q4DHN1	10*10	2.7	15° /50°	Center
MI2-140Q4DHN1	10*10	2.7	15° /50°	Center

Note:

- These figures and videos are based on software simulation. They show typical temperature and airflow distributions in the conditions above. In the actual installation, they may differ from these figures and videos under the influence of air temperature conditions, ceiling height, cooling/heating load, obstacles, etc.

9.2 Airflow distributions (unit: m/s)

Figure 9.1: MI2-28Q4DHN1 cooling at 120S

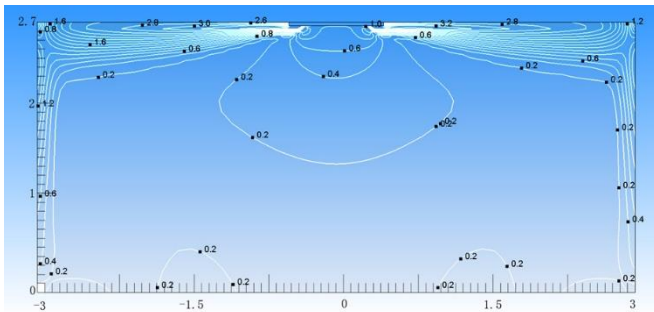


Figure 9.2: MI2-28Q4DHN1 heating at 120S

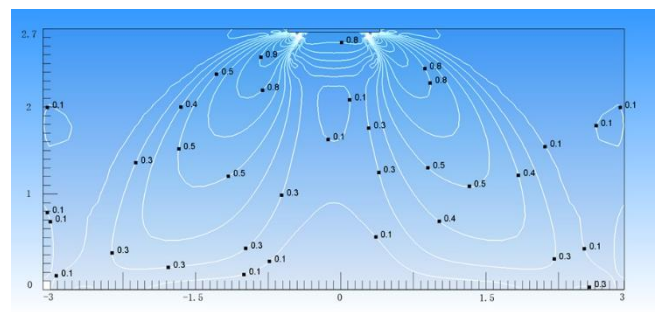


Figure 9.3: MI2-36Q4DHN1 cooling at 120S

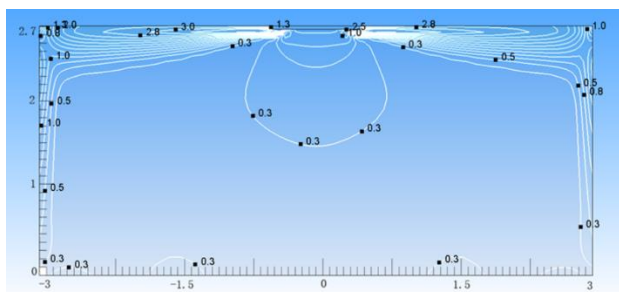
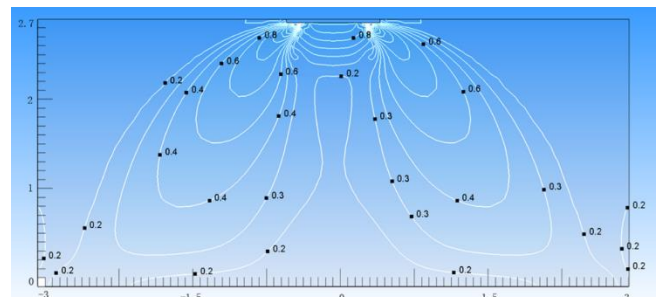


Figure 9.4: MI2-36Q4DHN1 heating at 120S



The 2nd Generation DC Series VRF Indoor Units



Figure 9.5: MI2-45Q4DHN1 cooling at 120S

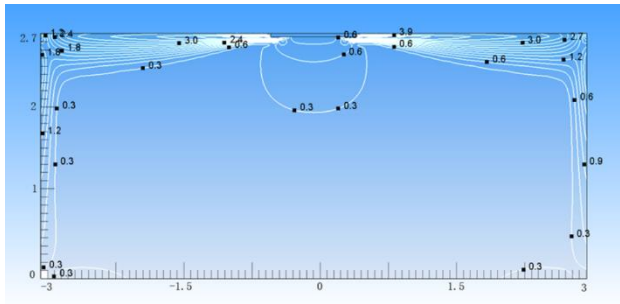


Figure 9.6: MI2-45Q4DHN1 heating at 120S

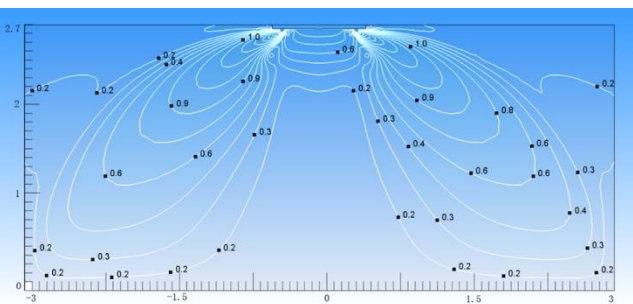


Figure 9.7: MI2-56Q4DHN1 cooling at 120S

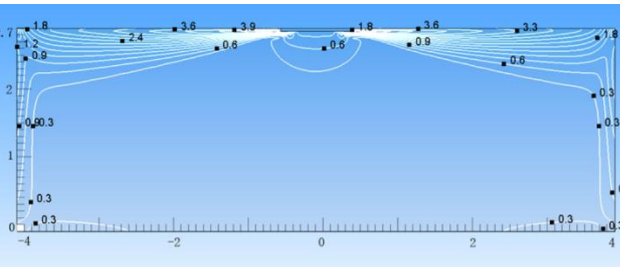


Figure 9.8: MI2-56Q4DHN1 heating at 120S

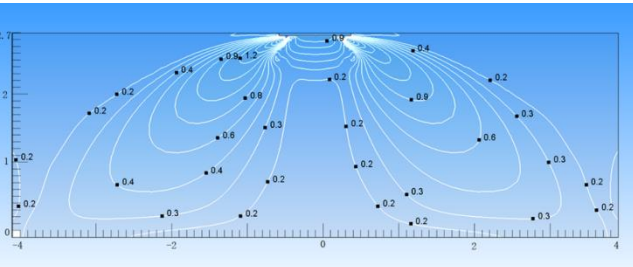


Figure 9.9: MI2-71Q4DHN1 cooling at 120S

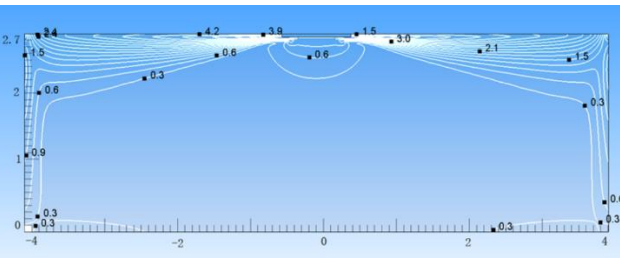


Figure 9.10: MI2-71Q4DHN1 heating at 120S

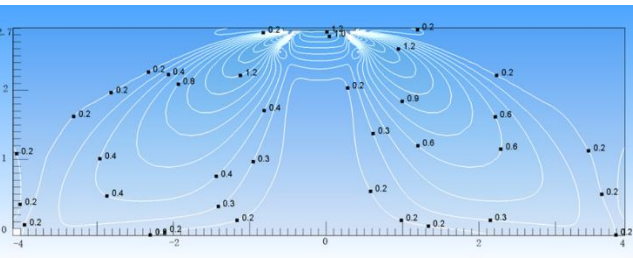


Figure 9.11: MI2-80Q4DHN1 cooling at 120S

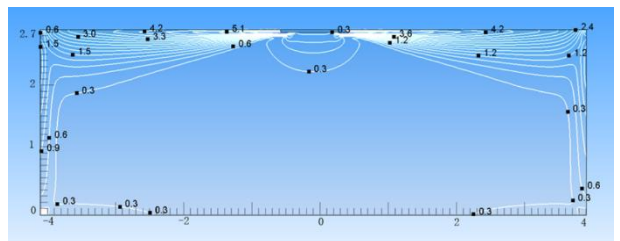


Figure 9.12: MI2-80Q4DHN1 heating at 120S

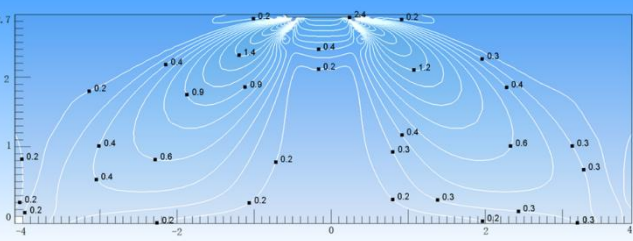


Figure 9.13: MI2-90Q4DHN1 cooling at 120S

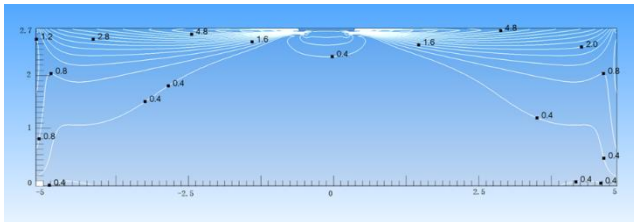


Figure 9.14: MI2-90Q4DHN1 heating at 120S

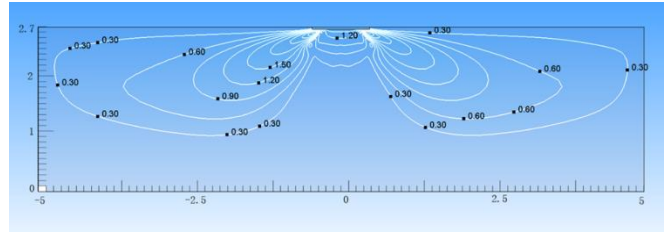


Figure 9.15: MI2-100Q4DHN1 cooling at 120S

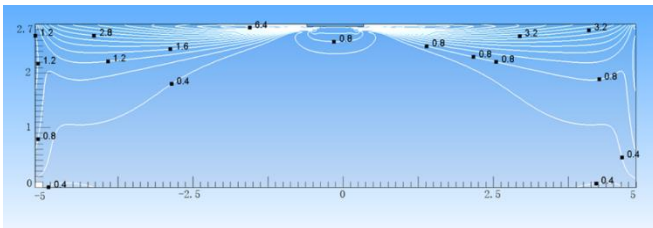


Figure 9.16: MI2-100Q4DHN1 heating at 120S

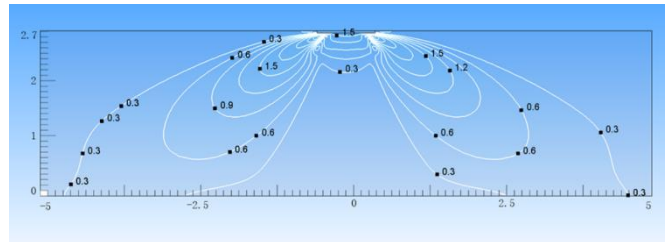


Figure 9.17: MI2-112Q4DHN1 cooling at 120S

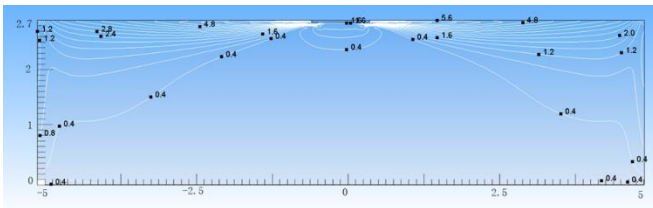


Figure 9.18: MI2-112Q4DHN1 heating at 120S

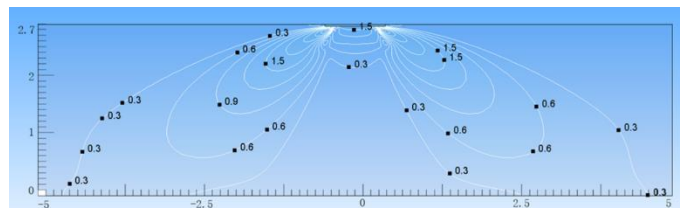


Figure 9.19: MI2-140Q4DHN1 cooling at 120S

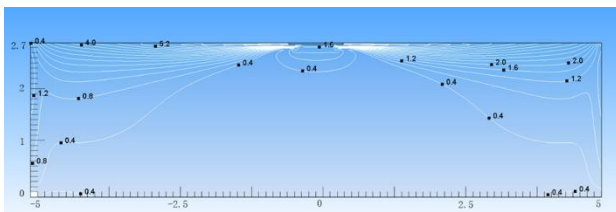
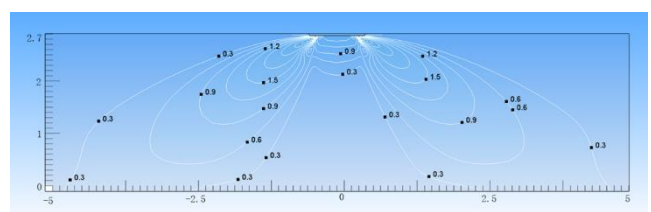


Figure 9.20: MI2-140Q4DHN1 heating at 120S



The 2nd Generation DC Series VRF Indoor Units



9.3 Temperature distributions (unit: °C)

Figure 9.21: MI2-28Q4DHN1 cooling at 120S

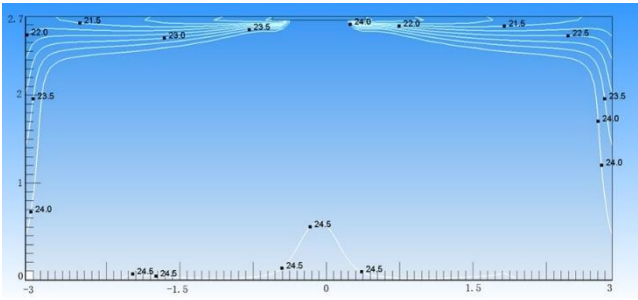


Figure 9.22: MI2-28Q4DHN1 heating at 120S

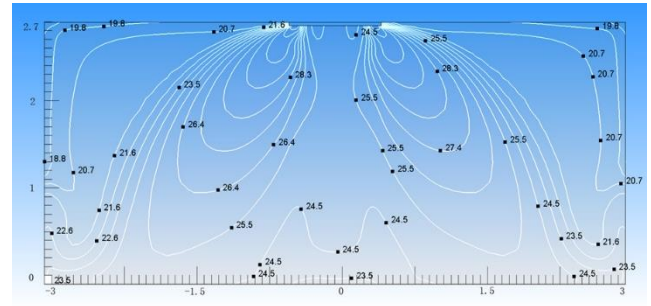


Figure 9.23: MI2-36Q4DHN1 cooling at 120S

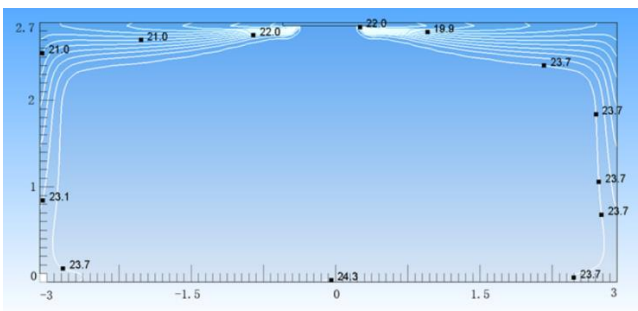


Figure 9.24: MI2-36Q4DHN1 heating at 120S

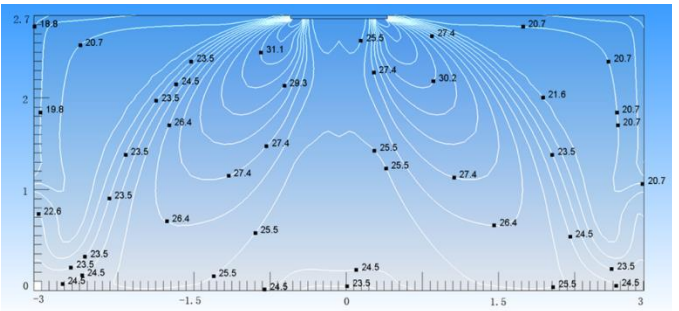


Figure 9.25: MI2-45Q4DHN1 cooling at 120S

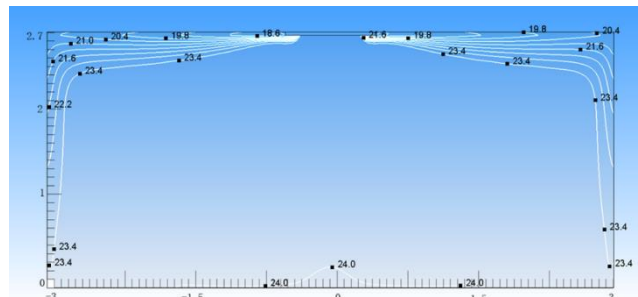


Figure 9.26: MI2-45Q4DHN1 heating at 120S

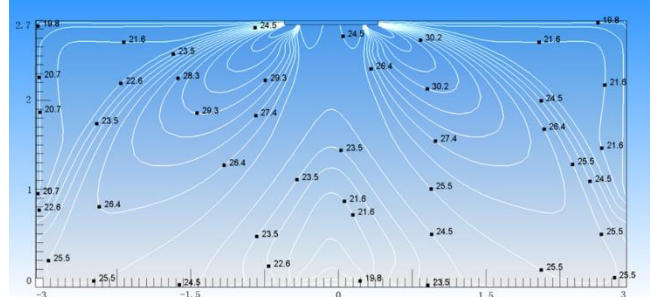


Figure 9.27: MI2-56Q4DHN1 cooling at 120S

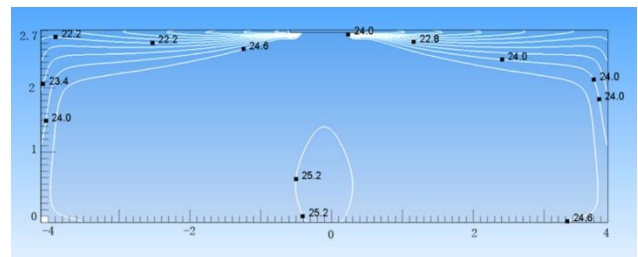


Figure 9.28: MI2-56Q4DHN1 heating at 120S

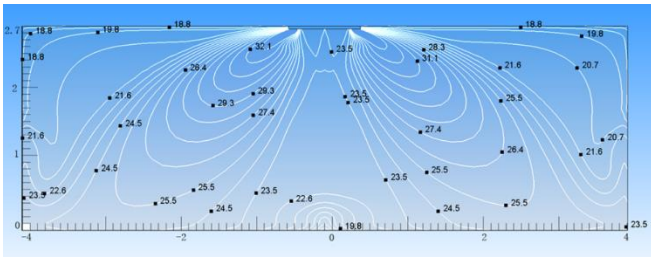


Figure 9.29: MI2-71Q4DHN1 cooling at 120S

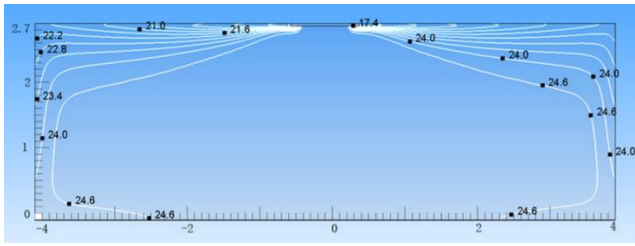


Figure 9.30: MI2-71Q4DHN1 heating at 120S

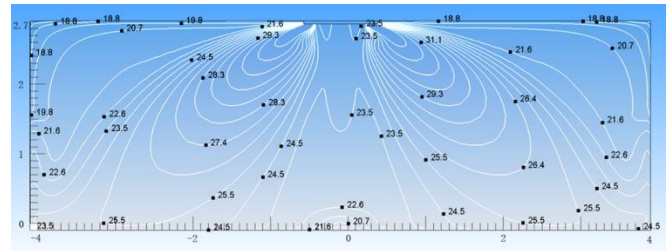


Figure 9.31: MI2-80Q4DHN1 cooling at 120S

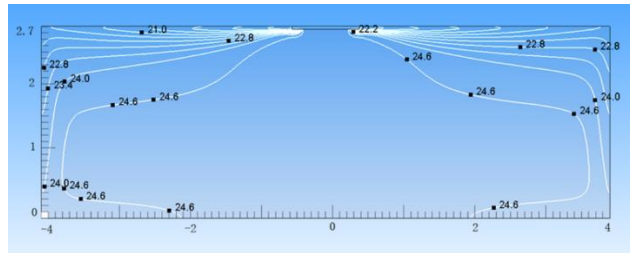


Figure 9.32: MI2-80Q4DHN1 heating at 120S

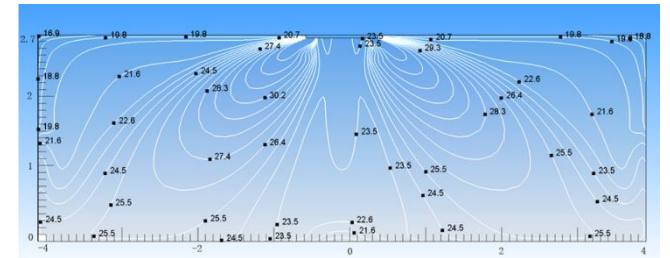


Figure 9.33: MI2-90Q4DHN1 cooling at 120S

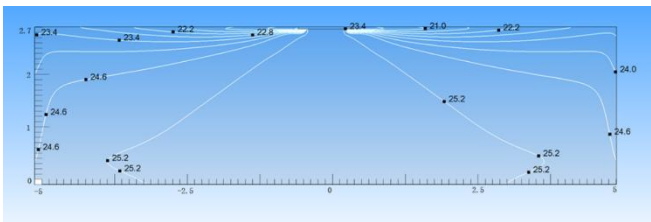


Figure 9.34: MI2-90Q4DHN1 heating at 120S

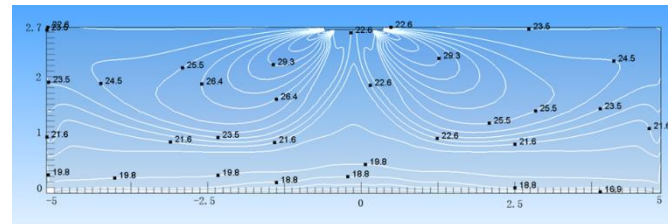


Figure 9.35: MI2-100Q4DHN1 cooling at 120S

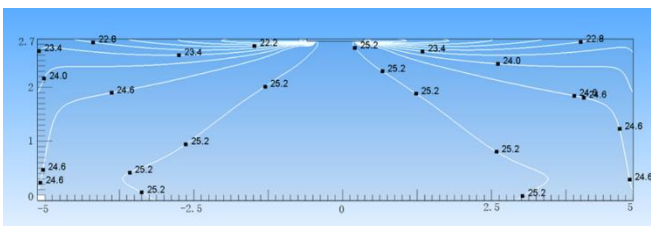
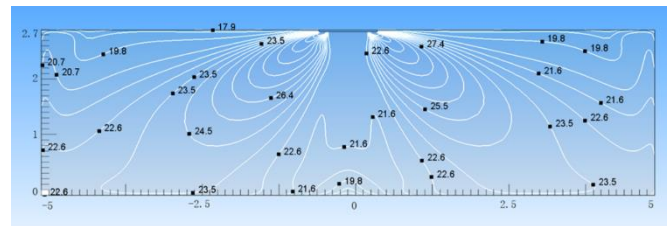


Figure 9.36: MI2-100Q4DHN1 heating at 120S



The 2nd Generation DC Series VRF Indoor Units



Figure 9.37: MI2-112Q4DHN1 cooling at 120S

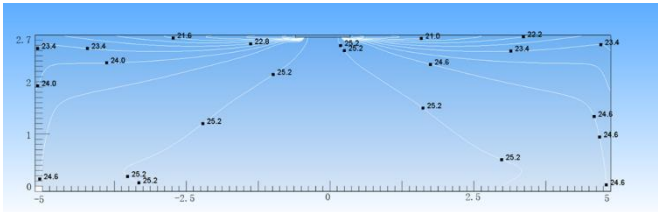


Figure 9.38: MI2-112Q4DHN1 heating at 120S

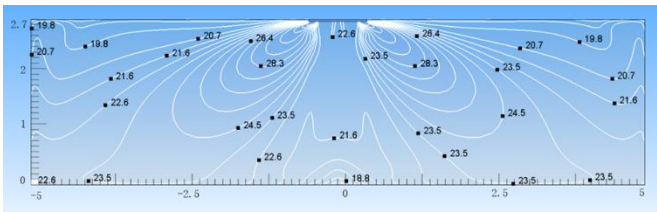


Figure 9.39: MI2-140Q4DHN1 cooling at 120S

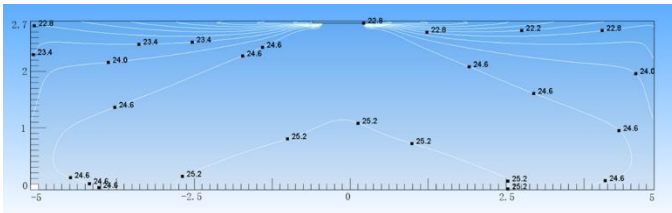
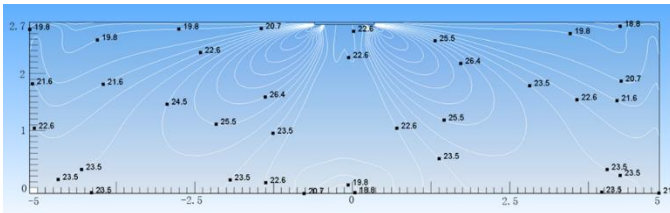


Figure 9.40: MI2-140Q4DHN1 heating at 120S



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